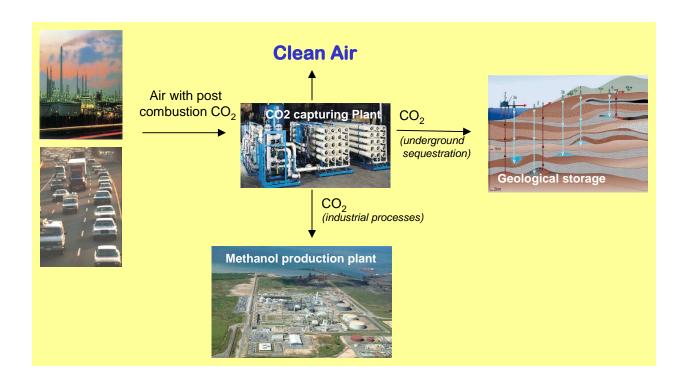
CO₂ Capturing Plant for Green House Gas Reduction

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The Concept



- Extract post combustion CO2 from industrial, transportation or other sources.
- CO2 capturing plant located in an optimum location for CO2 geological storage, eliminating transportation costs.
- Extracted CO2 could also be used for methanol production.



Concept description and goals

CO₂ Capturing Unit Development:

- Percent CO2 reduction in 2020: 12.2%
 - ☐ Emission levels comparable to 1990 level.
 - □ Each CO2 capturing plant would account for a 2.2% reduction in the CO2 emission.
- Concentrate >30,000 tons CO2/day from air
 - □ such as emitted by the fuel combusted from a median sized refinery or power plant.
- Materials optimization
 - □ Energy Efficient electrochemical extraction process.
 - □ Large area membranes.
 - □ Low cost technology.



Cost Summary

Total costs = Plant's capital expenses + H2 costs + CO2 injection - Recaptured operation & maintenance & storage electricity

| Cost components | Cost / ton CO ₂ Captured 20% efficiency and at current H2 prices | Cost / ton CO ₂ Captured 100% efficiency and DOE targeted H2 prices for 2017 |
|--|--|--|
| CO ₂ capturing plant (capital, operation & maintenance) | \$5 | \$5 |
| H ₂ | \$362 | \$43 |
| CO ₂ injection and storage | \$5 | \$5 |
| Recaptured electricity | \$91 (offset) | \$18 (offset) |
| TOTAL | ~\$281 | ~\$35 |

• CO2 capturing costs can be driven down to \$35 /ton CO2 which is competitive with proposed credits and is cheaper than suggested sequestration techniques from flue gas